

What is claimed is:

1. A cleaning sheet for cleaning a surface comprising:  
a substrate comprising at least one layer of fibrous material, said substrate having a first side and a second side; and  
an additive applied on at least said first side wherein said additive comprises a wax and wherein said additive has a penetration value at 25°C of between about 20 dmm and about 100 dmm, and wherein said additive is applied on said first side at a level of between about 0.1 g/m<sup>2</sup> and about 2.3 g/m<sup>2</sup>.
2. The cleaning sheet of claim 1 wherein said additive is applied on said first side at a level between about 0.25 g/m<sup>2</sup> and about 2.0 g/m<sup>2</sup>.
3. The cleaning sheet of claims 2 wherein said additive is applied on said first side at a level between about 0.4 g/m<sup>2</sup> and about 1.7 g/m<sup>2</sup>.
4. The cleaning sheet of claim 1 wherein said additive has a penetration value of between about 25 dmm and about 90 dmm.
5. The cleaning sheet of claim 4 wherein said additive has a penetration value of between about 25 dmm and about 80 dmm.
6. The cleaning sheet of claim 1 wherein said wax is a micro-crystalline wax and wherein the additive has a penetration value at 25°C of between about 30 dmm and about 100 dmm.
7. The cleaning sheet of claim 1 wherein said additive comprises a mixture of a micro-crystalline wax, said micro-crystalline wax having a penetration value at 25°C of less than about 30 dmm, and an oil, wherein the penetration value of said additive is between 30 dmm and about 100 dmm.
8. The cleaning sheet of claim 1 wherein said additive further comprises a tacky polymer and wherein the penetration value of said additive at 25°C is between about 30 dmm and about 100 dmm.

9. The cleaning sheet of claim 8 wherein said tacky polymer is selected from the group consisting of polyisobutylene polymers, alkyl methacrylate polymers, polyalkyl acrylates, polydecenes, natural, and mixtures thereof.
10. The cleaning sheet of claim 8 wherein said wax is a micro-crystalline wax.
11. A cleaning sheet for cleaning a surface comprising:  
a substrate comprising at least one layer of fibrous material, said substrate having a first side and a second side; and  
an additive applied on at least said first side wherein said additive comprises a wax and wherein said additive has a penetration value at 25°C of between about 20 dmm and about 100 dmm, and wherein said additive has a Rt which is between about 55% and about 94%.
12. The cleaning sheet of claim 11 wherein said Rt is between about 60% and about 92%.
13. The cleaning sheet of claim 12 wherein said Rt is between about 65% and about 90%.
14. The cleaning sheet of claim 11 wherein said additive is applied on said first side at a level of between about 0.1 g/m<sup>2</sup> and about 2.3 g/m<sup>2</sup>.
15. The cleaning sheet of claim 14 wherein said additive is applied on said first side at a level between about 0.25 g/m<sup>2</sup> and about 2.0 g/m<sup>2</sup>.
16. The cleaning sheet of claim 15 wherein said additive is applied on said first side at a level between about 0.4 g/m<sup>2</sup> and about 1.7 g/m<sup>2</sup>.
17. The cleaning sheet of claim 11 wherein said wax is a micro-crystalline wax.
18. A cleaning sheet for cleaning a surface comprising:  
a substrate comprising at least one layer of fibrous material, said substrate having a first side and a second side; and  
an additive applied on at least said first side wherein said additive comprises a wax and wherein said additive has a penetration value at 25°C of between about 20 dmm and about 100 dmm,

wherein said additive is applied on said first side and wherein said first side having said additive has a Df measured according to a "Glass Surface Test" between about 3.5 g/cm<sup>2</sup> and about 10 g/cm<sup>2</sup>.

19. The cleaning sheet of claim 18 wherein said Df is between about 3.7 g/cm<sup>2</sup> and about 9 g/cm<sup>2</sup>.

20. The cleaning sheet of claim 19 wherein said Df is between about 3.9 g/cm<sup>2</sup> and about 5 g/cm<sup>2</sup>.

21. The cleaning sheet of claim 18 wherein said wax is a micro-crystalline wax.

22. The cleaning sheet of claim 18 wherein said additive is applied on said first side at a level of between about 0.1 g/m<sup>2</sup> and about 2.3 g/m<sup>2</sup>.

23. The cleaning sheet of claim 22 wherein said additive is applied on said first side at a level between about 0.25 g/m<sup>2</sup> and about 2.0 g/m<sup>2</sup>.

24. The cleaning sheet of claim 23 wherein said additive is applied on said first side at a level between about 0.4 g/m<sup>2</sup> and about 1.7 g/m<sup>2</sup>.

25. A cleaning sheet for cleaning a surface with a low level of residue comprising:  
a substrate comprising at least one layer of fibrous material, said substrate having a first side and a second side; and  
an additive applied on at least said first side wherein said additive comprises a micro-crystalline wax and wherein said additive has a penetration value at 25°C of between about 30 dmm and about 100 dmm, wherein said additive is applied on said first side at a level between about 0.1 g/m<sup>2</sup> and about 2.3 g/m<sup>2</sup> and wherein the loss in gloss of said surface according to the "Residue Test Method" is less than about 25%.

26. The cleaning sheet of claim 25 wherein the loss in gloss of said surface according to the "Residue Test Method" is less than about 20%.

27. The cleaning sheet of claim 26 wherein the loss in gloss of said surface according to the "Residue Test Method" is less than about 15%.
28. A cleaning sheet for cleaning a surface comprising:  
a substrate comprising at least one layer of fibrous material, said substrate having a first side and a second side; and  
an additive applied on at least said first side wherein said additive comprises a wax, and wherein said first side coated with said additive has a Rt value between about 55% and about 94%.and wherein said first side coated with said additive removes at least about 43% by weight of the particulates from said hard surface measured according to the "Soil Pick-up Test".
29. The cleaning sheet of claim 28 wherein said first side coated with said additive removes at least about 46% by weight of said particulates.
30. The cleaning sheet of claim 29 wherein said first side coated with said additive removes at least about 48% by weight of said particulates.
31. The cleaning sheet of claim 28 wherein said Rt is between about 60% and about 92%.
32. The cleaning sheet of claim 31 wherein said Rt is between about 65% and about 90%.
33. The cleaning sheet of claim 28 wherein said additive is applied on said first side at a level of between about 0.1 g/m<sup>2</sup> and about 2.3 g/m<sup>2</sup>.
34. The cleaning sheet of claim 33 wherein said additive is applied on said first side at a level between about 0.25 g/m<sup>2</sup> and about 2.0 g/m<sup>2</sup>.
35. The cleaning sheet of claim 34 wherein said additive is applied on said first side at a level between about 0.4 g/m<sup>2</sup> and about 1.7 g/m<sup>2</sup>.
36. A cleaning sheet for cleaning a surface comprising:  
a substrate comprising at least one layer of fibrous material, said substrate having a first side and a second side; and  
an additive applied on at least said first side wherein said additive comprises a wax, and wherein said first side coated with said additive has a Rt value between about 55% and about

94%, wherein said additive is applied on said first side at a level between about 0.1 g/m<sup>2</sup> and about 2.3 g/m<sup>2</sup> and wherein the loss in gloss of said surface according to the "Residue Test Method" is less than about 25%.

37. The cleaning sheet of claim 36 wherein the loss in gloss of said surface according to the "Residue Test Method" is less than about 20%.

38. The cleaning sheet of claim 37 wherein the loss in gloss of said surface according to the "Residue Test Method" is less than about 15%.

39. The cleaning sheet of claim 36 wherein said additive is applied on said first side at a level between about 0.25 g/m<sup>2</sup> and about 2.0 g/m<sup>2</sup>.

40. The cleaning sheet of claim 36 wherein said additive is applied on a middle portion of said first side wherein the width of said middle portion is between about 10% and about 90% of the width of said cleaning sheet.

41. The cleaning sheet of claim 36 wherein said additive is applied on said first side at a level between about 0.4 g/m<sup>2</sup> and about 1.7 g/m<sup>2</sup>.

42. A cleaning sheet for cleaning a surface comprising:  
a substrate comprising at least one layer of fibrous material, said substrate having a first side and a second side;  
a first additive applied to said first side, wherein said first additive comprises a wax; and  
a second additive applied to said second side wherein said second additive is substantially free of wax.

43. The cleaning sheet of claim 42 wherein said first additive has a Rt value between about 55% and about 94%

44. The cleaning sheet of claim 43 wherein said first additive further comprises a tacky polymer

45. The cleaning sheet of claim 44 wherein said tacky polymer is selected from the group consisting of polyisobutylene polymers, alkyl methacrylate polymers, polyalkyl acrylates, polydecenes, and mixtures thereof.

46. The cleaning sheet of claim 42 wherein said second additive is selected from the group consisting of mineral oils, petrolatum, silicone oils, surfactants, Vitamin E oil, aloe vera, jojoba oil, wheat germ oil, petitgrain oil, essential oils, collagen, and mixtures thereof.

47. A method of cleaning a surface comprising:  
providing a cleaning sheet having a first side and a second side, wherein said first side comprises a first additive, wherein said first additive comprises a wax and wherein said first side has a  $R_t$  which is between about 55% and about 94% and wherein said second side comprises a second additive wherein said second side has a  $R_t$  which is greater than about 94%; and  
wiping said surface with said cleaning sheet.

48. The method of claim 47 wherein said first additive comprises a micro-crystalline wax.

49. The method of claim 48 wherein said second additive comprises an oil.

50. The method of claim 47 wherein at least one of said first or second sides comprise instructions printed on said first or second sides.

51. The method of claim 47 wherein at least one of said first or second additives further comprises a colored dye.